PART NO. DCAJ349

PROCESS - COPPER
O.D. - .498-.502 (12.6-12.8)
WALL - .0545-.0615 (1.4-1.6)
END I.D. - .378-.381 (9.6-9.7)
x .865-.927 (22.0-23.5)
PLUG, -4

8.281-8.344
210.3-211.9 RAD

.750-.760
19.1-19.3 DIA.
(3) HOLES

DISCHARGE - COPPER
O.D. - .373-.377 (9.5-9.6)
WALL - .0545-.0615 (1.4-1.6)
END I.D. - .315-.318 (8.0-8.1)
x .865-.925 (22.0-23.5)
PLUG, -3 HAND FORM

2.406-2.469
61.1-62.7 RAD

2.813-3.313
71.5-84.2

2.813-3.063
71.5-77.8

3.531-3.906
89.7-99.2

E

.156-.281
4.0-7.1

A

C

B

3.500-3.700
88.9-95.3

2.313-2.813
58.8-71.5

13.281-13.344 RAD
337.3-338.9

7.969-8.031
202.4-204.0

1.719-1.781
43.7-45.2

3.531-3.781
89.7-96.0

8.531-8.719
216.7-221.5

D

.219-.344
5.6-8.7

.188-.250
4.8-6.4
(3) BRK'TS.

2.906-3.156
73.8-80.2

2.375-2.437
60.3-61.9

.594-.656
15.1-16.7 RAD
(3) PLACES

6.094-6.156
154.8-156.4

6.406-6.594
162.7-167.5

10.781-10.906
273.8-277.0

SUCTION - COPPER
O.D. - .498-.502 (12.6-12.8)
WALL - .0545-.0615 (1.4-1.6)
END I.D. - .503-.506 (12.8-12.9)
x .928-.948 (23.6-24.1)
PLUG, -11

DIMENSIONING = INCHES / MILLIMETERS OR INCHES (MILLIMETERS)

NOTE!
1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A-B" & "A-C" FOR PROCESSING.

NOTE!
1. SEE DWG. #AHT-1 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND LOWER SHOCK LOOP IN LOWER HOUSING.

A	HA635-7	
B	HA634-1	
C	34366-1	
D	34367	
E	34372	

LT	LC	CHANGE	DATE
	D	#228106-1 REMOVED HA-536-101 & HA-535-2	N.L.C. 8-11-95
	6A	REDRAWN - NO CHANGE, ON TO CAD #220833	HMB 8/27/92
	C	—	

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DIS.CODE 34D

NAME SALES COMPRESSOR

DWN.	CK.	APR.	SCALE
BRODERICK 8/27/92	8-15-95	BLANDEN	1"=2"

THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO

TECUMSEH PRODUCTS CO.
TECUMSEH, MICHIGAN

MATERIAL

PART NO. DCAJ349

INTERNAL USE ONLY
UGIDISK5:[CLARK]AJ-DCAJ349□D-C.PRT

Q.A. SYMBOLS

AJ